



# Geon™ Vinyl Wire & Cable W780L

## Flexible Polyvinyl Chloride

### Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Uses	• Fiber Optic Cable      • Wire & Cable Applications		
RoHS Compliance	• RoHS Compliant		
Forms	• Pellets		

### Technical Properties <sup>1</sup>

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.28	1.28	ASTM D792
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength <sup>2</sup> (Break)	3600 psi	24.8 MPa	ASTM D638
Tensile Elongation <sup>2</sup> (Break)	350 %	350 %	ASTM D638
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore D, 15 sec)	43	43	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Brittleness Temperature	-36.4 °F	-38.0 °C	ASTM D746
UL Temperature Rating	194 °F	90 °C	
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Oxygen Index (0.125 in (3.18 mm))	30 %	30 %	ASTM D2863

#### Additional Information

NOTE: Typical Properties of Molded Slab (0.075"); Not to be Construed as Specifications.  
Provisional Product Information - Physical and Mechanical properties based on initial production.

### Processing Information

Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	350 to 370 °F	177 to 188 °C

#### Notes

<sup>1</sup> Typical values are not to be construed as specifications.

<sup>2</sup> Type IV, 20 in/min (510 mm/min)

**CONTACT INFORMATION**

**Americas**

United States - Avon Lake  
+1 440 930 1000

United States - McHenry  
+1 815 385 8500

**Asia**

China - Guangzhou  
+86 20 8732 7260

China - Shenzhen  
+86 755 2969 2888

China - Suzhou  
+86 512 6823 24 38

China - Suzhou  
+86 512 6265 2600

Hong Kong -  
+852 2690 5332

Taiwan - Yonghe City,  
+886 9396 99740, +886 2929 1849

**Europe**

Germany - Gaggenau  
+49 7225 6802 0

Spain - Barbastro (Huesca)  
+34 974 310 314



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[www.polyone.com](http://www.polyone.com)

**PolyOne Americas**

33587 Walker Road  
Avon Lake, Ohio 44012  
United States  
+1 440 930 1000  
+1 866 POLYONE

**PolyOne Asia**

No. 88 Guoshoujing Road  
Z.J Hi-tech Park, Pudong  
Shanghai, 201203, China  
+86 21 5080 1188

**PolyOne Europe**

6 Giällewee  
+352 269 050 35

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